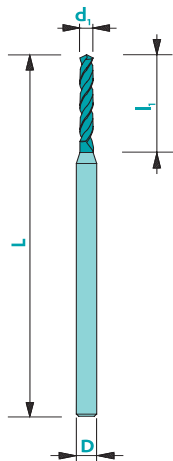


Twist drill - helix 24°

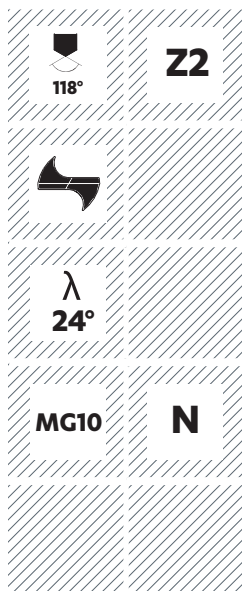


Available
uncoated or coated
(see page 61)

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel < 700 N/mm ²	70	80	□	■	Trio
Steel > 700 N/mm ²	60	70	□	■	Trio
Stainless steel	20	40	□	□	Nemo
Cast iron	60	70	□	■	Nemo
Copper	100	130	□	□	Solo
Brass - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Gold - Silver	80	100	■	■	Solo
Platinum - Palladium	-	20	-	□	Solo
Superalloys	-	25	-	■	Trio
Titanium	40	60	□	□	Rico

not adapted - adapted □ highly adapted ■

Tolerances d_1 : -0.002/-0.004
D: h5



Art. n°	d_1	l_1	D	L
340-1d0.40	0.40	3.0	1.5	30
340-1d0.41	0.41	3.0	1.5	30
340-1d0.42	0.42	3.0	1.5	30
340-1d0.43	0.43	3.0	1.5	30
340-1d0.44	0.44	3.0	1.5	30
340-1d0.45	0.45	3.0	1.5	30
340-1d0.46	0.46	3.0	1.5	30
340-1d0.47	0.47	3.0	1.5	30
340-1d0.48	0.48	3.0	1.5	30
340-1d0.49	0.49	3.0	1.5	30
340-1d0.50	0.50	4.0	1.5	30
340-1d0.51	0.51	4.0	1.5	30
340-1d0.52	0.52	4.0	1.5	30
340-1d0.53	0.53	4.0	1.5	30
340-1d0.54	0.54	4.0	1.5	30
340-1d0.55	0.55	4.0	1.5	30
340-1d0.56	0.56	4.0	1.5	30
340-1d0.57	0.57	4.0	1.5	30
340-1d0.58	0.58	4.0	1.5	30
340-1d0.59	0.59	4.0	1.5	30
340-1d0.60	0.60	5.0	1.5	30
340-1d0.61	0.61	5.0	1.5	30
340-1d0.62	0.62	5.0	1.5	30
340-1d0.63	0.63	5.0	1.5	30
340-1d0.64	0.64	5.0	1.5	30
340-1d0.65	0.65	5.0	1.5	30
340-1d0.66	0.66	5.0	1.5	30
340-1d0.67	0.67	5.0	1.5	30
340-1d0.68	0.68	5.0	1.5	30
340-1d0.69	0.69	5.0	1.5	30
340-1d0.70	0.70	5.0	1.5	30

Art. n°	d_1	l_1	D	L
340-1d0.71	0.71	5.0	1.5	30
340-1d0.72	0.72	5.0	1.5	30
340-1d0.73	0.73	5.0	1.5	30
340-1d0.74	0.74	5.0	1.5	30
340-1d0.75	0.75	5.0	1.5	30
340-1d0.76	0.76	5.0	1.5	30
340-1d0.77	0.77	5.0	1.5	30
340-1d0.78	0.78	5.0	1.5	30
340-1d0.79	0.79	5.0	1.5	30
340-1d0.80	0.80	6.0	1.5	30
340-1d0.81	0.81	6.0	1.5	30
340-1d0.82	0.82	6.0	1.5	30
340-1d0.83	0.83	6.0	1.5	30
340-1d0.84	0.84	6.0	1.5	30
340-1d0.85	0.85	6.0	1.5	30
340-1d0.86	0.86	6.0	1.5	30
340-1d0.87	0.87	6.0	1.5	30
340-1d0.88	0.88	6.0	1.5	30
340-1d0.89	0.89	6.0	1.5	30
340-1d0.90	0.90	7.0	1.5	30
340-1d0.91	0.91	7.0	1.5	30
340-1d0.92	0.92	7.0	1.5	30
340-1d0.93	0.93	7.0	1.5	30
340-1d0.94	0.94	7.0	1.5	30
340-1d0.95	0.95	7.0	1.5	30
340-1d0.96	0.96	7.0	1.5	30
340-1d0.97	0.97	7.0	1.5	30
340-1d0.98	0.98	7.0	1.5	30
340-1d0.99	0.99	7.0	1.5	30

